



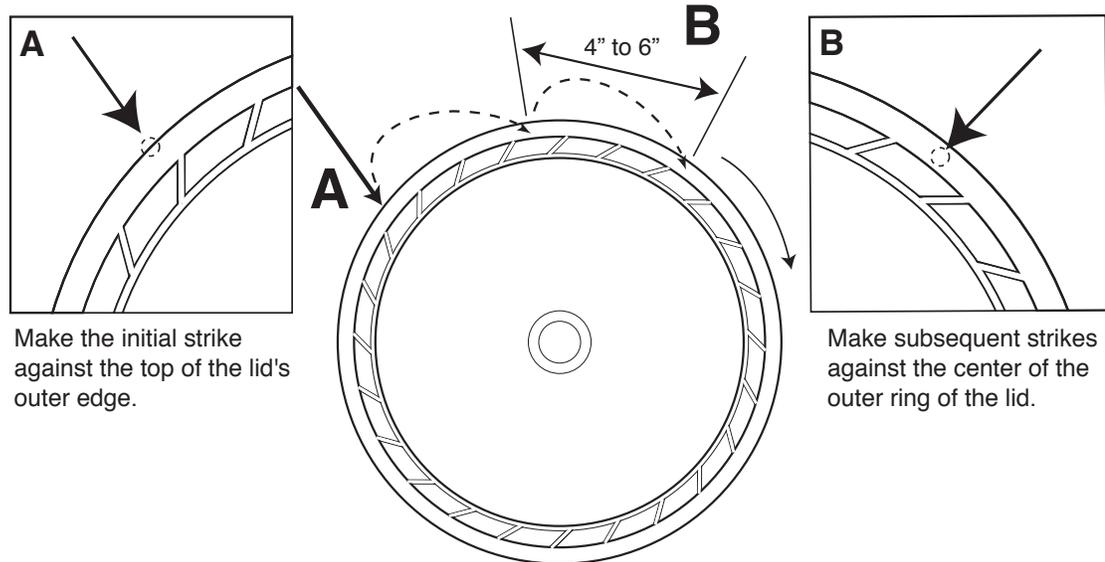
U.N. Lid Application

Cavity 5641

Manual application with a 32 oz. rubber mallet is preferred for best results. Application via pneumatic press may be used as long as the results are consistent with those attained by manual application.

MANUAL APPLICATION:

1. Use a 32 oz. rubber mallet only. Position lid on top of pail. Using substantial force, strike the mallet against the top of the outer edge of the lid (see A below).
2. Continue all the way around the lid, striking along the center of the lid's outer ring every 4 to 6 inches (see B below). The lid will make an audible "snap" as it fastens to the pail. It may be necessary go around the circumference of the pail more than once to fasten the lid completely.



A
Make the initial strike against the top of the lid's outer edge.

B
Make subsequent strikes against the center of the outer ring of the lid.

AUTOMATED APPLICATION:

Use pneumatic capper with burper to apply lid. Be sure lid is centered on container, and both are centered beneath the top platen of the press. Maintain pressure until lid is completely fastened. You will hear an audible "snap" as the lid fastens to the pail. The lid must be fully attached around the circumference of the pail for proper performance. When properly attached, the lid will appear level and uniform along its bottom edge (see photos below). If the audible "snap" is not heard or the lid does not appear level and uniform, it may be necessary to strike the lid with the mallet against the unseated portion of the lid to complete the application.

Corresponding Pails: Cavity 5142, 5148



The far left photo shows the U.N. lid in the properly applied position. The photo at near left shows the lid improperly applied, as indicated by the uneven bottom edge of the lid.